



BELT/DISC SANDER

Quick Guide

Safety:

1. Only one person should operate machine at a time.
2. No unused materials on either surface during operation.
3. Keep material in contact with sanding table and positioned with respect to the direction of motion.

Set-Up:

1. Open ventilation panel and close any unused panels.
2. Ensure both surfaces are clear of material/debris.
3. Grab appropriate fence, if desired.
4. Note the direction of motion.
5. If necessary, use rubber “eraser” to clean up sandpaper.

Use:

1. Place material on work surface.
2. Guide material into sanding surface with gentle pressure.

Note: more pressure will not speed up the process.

3. Move piece back/forth for even sanding. **Note:** on disc sander, don't move material behind disc's midpoint).
4. Remove material from surface and turn off machine.

For more Wood Shop information, check out the BeAM website here: <https://beam.unc.edu/wood-shop/>