



DRUM SANDER

Quick Guide

Safety:

1. Keep fingers out of machine at all times. You may need a push stick to feed your material through.
2. Do not use material thicker than 1/2".
3. Do not attempt to remove too much material at once.

Set-Up:

1. Open ventilation panel and close any unused panels.
2. Loosen side screws to adjust table height.
3. Slide material under front metal roller and push towards drum until just before material reaches drum's lowest point.
4. Raise table depending on material thickness and tighten side screws.

Use:

1. Pull back material so it is not touching any part of drum, but is still under metal roller.
2. Press green button to turn on machine.
3. Slowly feed material under drum, using push sticks or sacrificial wood as needed.
4. Turn off machine and remove material.

For more Wood Shop information, check out the BeAM website here: <https://beam.unc.edu/wood-shop/>